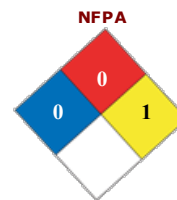


SECTION 1 : PRODUCT AND COMPANY IDENTIFICATION

Product Name: Abrasive Product
SDS Manufacturer Number: TW_All
Manufacturer Name: Saint-Gobain Abrasives, Inc.
Address: One New Bond Street
 Worcester, MA 01615
Website: www.Nortonabrasives.com
General Phone Number: 800-551-4413
Emergency Phone Number: 508-795-5000
CHEMTREC: For emergencies in the US, call CHEMTREC: 800-424-9300
Canutec: In Canada, call CANUTEC: (613) 996-6666 (call collect)



HMIS	
Health Hazard	1
Fire Hazard	0
Reactivity	1
Personal Protection	X

SECTION 2 : COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS#	Ingredient Percent	EC Num.
Inorganic fluorides	Not Applicable	1 - 5 by weight	
Sulfates/Sulfides	No Data	5 - 10 by weight	
Phenol formaldehyde polymer	9003-35-4	10 - 30 by weight	
Fiberglass	65997-17-3	1 - 5 by weight	266-046-0
Calcium carbonate	1317-65-3	1 - 5 by weight	215-279-6
Aluminum Oxide, Non-fibrous	1344-28-1	60 - 100 by weight	215-691-6
Amorphous Silica, Fused	60676-86-0	5 - 10 by weight	262-373-8

SECTION 3 : HAZARDS IDENTIFICATION

Potential Health Effects:

- Eye:** Dust may cause slight irritation.
- Skin:** Dust from this product may cause temporary mechanical irritation.
- Inhalation:** Dusts from this product may cause mechanical irritation of the nose, throat and respiratory tract.
- Ingestion:** Ingestion of this product is unlikely. However, ingestion of product may produce gastrointestinal irritation and disturbances.

Chronic Health Effects:

Chronic health effects are not expected as long as good hygiene and proper safety precautions are practiced.

Fiberglass

- Inhalation:** Fiberglass contained in wheels have fiber diameters greater than 10 um, therefore considered non-respirable.

SECTION 4 : FIRST AID MEASURES

Eye Contact:	Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get medical attention, if irritation or symptoms of overexposure persists.
Skin Contact:	Immediately wash skin with soap and plenty of water. Get medical attention if irritation develops or persists.
Inhalation:	If dust from cutting or drilling is inhaled, remove the affected person to fresh air. If symptoms persist, get medical attention.
Ingestion:	Accidental ingestion of this material is unlikely. If this does occur, watch person for several days to make sure intestinal blockage does not occur. If symptoms persist, call a physician.
Note to Physicians:	No information available.

SECTION 5 : FIRE FIGHTING MEASURES

Flammable Properties:	Non Flammable.
Flash Point:	Does not apply.
Auto Ignition Temperature:	Not determined.
Lower Flammable/Explosive Limit:	Not available.
Upper Flammable/Explosive Limit:	Not available.
Extinguishing Media:	Use any extinguishing media appropriate for the surrounding fires.
Unsuitable Media:	None.
Protective Equipment:	As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.
<u>NFPA Ratings:</u>	
NFPA Health:	0
NFPA Flammability:	0
NFPA Reactivity:	1
NFPA Other:	

SECTION 6 : ACCIDENTAL RELEASE MEASURES

Methods for containment:	Containment of this material should not be necessary.
Methods for cleanup:	Shovel or sweep up for re-use or disposal. Avoid creating dusty conditions. Evaluate residue to determine if it is a hazardous waste by characteristic. Dispose of in accordance with Local, State, Federal and Provincial regulations.

SECTION 7 : HANDLING and STORAGE

Handling:	Always HANDLE AND STORE wheels in a CAREFUL manner. Always VISUALLY INSPECT all wheels before mounting. Always CHECK MACHINE SPEED against the established maximum safe operating speed MARKED ON THE WHEEL. Always CHECK MOUNTING FLANGES for equal and correct diameter. Always USE MOUNTING BLOTTERS. Always be sure WORK REST is properly adjusted. Always USE A SAFETY GUARD covering at least one-half of the grinding wheel. Always allow NEWLY MOUNTED WHEELS to run at operating speed, with guard in place, for at least one minute before grinding. Always TURN OFF COOLANT before stopping wheel to avoid creating an out-of-balance wheel.
Storage:	No special storage conditions required.
Hygiene Practices:	Wear suitable gloves and eye/face protection.

SECTION 8 : EXPOSURE CONTROLS, PERSONAL PROTECTION - EXPOSURE GUIDELINES

Engineering Controls:	General dilution ventilation and/or local exhaust ventilation should be provided as necessary to maintain exposures below occupational exposure limits.
Eye/Face Protection:	Always WEAR SAFETY GLASSES or some type of eye protection when grinding.
Skin Protection Description:	Protective gloves. Long sleeved shirt and long pants.
Respiratory Protection:	When workers are facing airborne particulate/dust concentrations above the exposure limit they must use appropriate certified respirators. A properly fitted NIOSH approved disposable N 95 type dust respirator or better is recommended.
Other Protective:	Use of this product may create elevated sound levels. Hearing protection should be worn where required (see OSHA 29 CFR 1910.134 and other applicable regulations).
General Hygiene Considerations:	Handle in accordance with good industrial hygiene and safety practice. Remove and wash contaminated clothing before re-use. Avoid getting dust into boots and gloves through wrist bands and pant tucks.

Ingredient	Guideline OSHA	Guideline NIOSH	Guideline ACGIH	Quebec Canada	Ontario Canada
Inorganic fluorides	PEL-TWA 2.5 mg/m ³	REL-TWA 2.5 mg/m ³	TLV-TWA 2.5 mg/m ³		
Fiberglass	PEL-TWA: 1 f/cc as Continuous filament glass		TLV-TWA: 1 f/cc as Continuous filament glass TLV-TWA: 5 mg/m ³ as Continuous filament glass		
Calcium carbonate				VEMP-TWA: 10 mg/m ³ Total particulate/dust (T)	
Aluminum Oxide, Non-fibrous	PEL-TWA: 5 mg/m ³ Respirable fraction (R) PEL-TWA: 15 mg/m ³ Total particulate/dust (T)		TLV-TWA: 10 mg/m ³	VEMP-TWA: 10 mg/m ³ Total particulate/dust (T)	OEL-TWAEV: 10 mg/m ³ Total particulate/dust (T)
Amorphous Silica, Fused	OSHA PEL-TWA 0.1 mg/m ³	REL-TWA: 0.05 mg/m ³ (Respirable)	ACGIH TLV-TWA 0.1 mg/m ³	VEMP-TWA: 0.1 mg/m ³ Respirable fraction (R)	OEL-TWAEV: 0.1 mg/m ³ Respirable fraction (R)
Ingredient	Alberta Canada	Mexico	British Columbia Canada		
Calcium carbonate	OEL-TWA: 10 mg/m ³		OEL-TWA: 10 mg/m ³ Total particulate/dust (T) OEL-TWA: 3 mg/m ³ Respirable fraction (R) OEL-STEL: 20 mg/m ³ Total particulate/dust (T)		
Aluminum Oxide, Non-fibrous	OEL-TWA: 10 mg/m ³	MPE-PPT: 0.1 mg/m ³ Respirable fraction (R)	OEL-TWA: 3 mg/m ³ Respirable fraction (R) OEL-TWA: 10 mg/m ³ OEL-TWA: 10 mg/m ³ Total particulate/dust (T) OEL-STEL: 20 mg/m ³ Total particulate/dust (T)		
Amorphous Silica, Fused	OEL-TWA: 0.1 mg/m ³ Respirable fraction (R)	MPE-PPT: 0.1 mg/m ³ Respirable fraction (R)			

SECTION 9 : PHYSICAL and CHEMICAL PROPERTIES

Physical State Appearance:	Solid article.
Odor:	Odorless.
Flash Point:	Does not apply.
Auto Ignition Temperature:	Not determined.

SECTION 10 : STABILITY and REACTIVITY

Chemical Stability:	Stable under normal conditions.
Hazardous Polymerization:	Hazardous polymerization does not occur.
Special Decomposition Products:	In use, dust and decomposing odors may be generated. In most cases, the material removed from the workplace will be significantly greater than the grinding wheel components. Coolants may produce other decomposition products.

SECTION 11 : TOXICOLOGICAL INFORMATION

Acute Toxicity:	This product has not been tested for its toxicity.
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Carcinogens:						
	ACGIH	NIOSH	OSHA	IARC	NTP	
Aluminum Oxide, Non-fibrous	A4 Not Classifiable as a Human Carcinogen	No Data	No Data	No Data	No Data	
Amorphous Silica, Fused	No Data	NIOSH carcinogen	No Data	No Data	No Data	

Phenol formaldehyde polymer :

RTECS Number:	SM8542500
Skin:	Administration onto the skin - Rat LD50 : >2 gm/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)
Ingestion:	Oral - Rat LD50 : >5 gm/kg [Details of toxic effects not reported other than lethal dose value] (RTECS)

Fiberglass :

RTECS Number: LK3651000

Calcium carbonate :

RTECS Number: EV9580000

Aluminum Oxide, Non-fibrous :

RTECS Number: BD1200000

Inhalation: Inhalation - Rat TCLo: 200 mg/m3/5H/28W (Intermittent) [Lungs, Thorax, or Respiration - Structural or functional change in trachea or bronchi; Lungs, Thorax, or Respiration - Chronic pulmonary edema; Related to Chronic Data - death] (RTECS)

Amorphous Silica, Fused :

RTECS Number: VV7328000

Inhalation: Inhalation - Rat TCLo: 197 mg/m3/6H/26W (Intermittent) [Lungs, Thorax, or Respiration - Changes in lung weight] (RTECS)

SECTION 12 : ECOLOGICAL INFORMATION

Biodegradation: Vitrified products do not appreciably decay.

SECTION 13 : DISPOSAL CONSIDERATIONS

Waste Disposal: Use standard landfill methods consistent with applicable Federal, State, Provincial and local laws.

SECTION 14 : TRANSPORT INFORMATION

DOT Shipping Name: Not regulated as hazardous material for transportation.

DOT UN Number: Not regulated as hazardous material for transportation.

IATA Shipping Name: Not regulated as hazardous material for transportation.

Canadian Shipping Name: This product is Not Regulated under the Transportation of Dangerous Goods Act. (CAN).

SECTION 15 : REGULATORY INFORMATION

Phenol formaldehyde polymer :

TSCA Inventory Status: Listed

Canada DSL: Listed

Fiberglass :

TSCA Inventory Status: Listed

Canada DSL: Listed

EC Number: 266-046-0

Calcium carbonate :

TSCA Inventory Status: Listed

Massachusetts: Listed

Pennsylvania: Listed

Canada NDSL: Listed

EC Number: 215-279-6

Aluminum Oxide, Non-fibrous :

TSCA Inventory Status: Listed

EINECS Number: 262-373-8

New Jersey: Listed: NJ Hazardous List; Substance Number: 2891

Massachusetts: Listed

Pennsylvania: Listed

Minnesota: Listed

Illinois: No Data

Rhode Island: Listed

Canada DSL: Listed

Canada IDL: Identified under the Canadian Hazardous Products Act Ingredient Disclosure List: 0.1%.50(1298)

EC Number: 215-691-6

Amorphous Silica, Fused :

TSCA Inventory Status: Listed
EINECS Number: 262-373-8
Massachusetts: Listed
Rhode Island: Listed
Canada DSL: Listed
Canada IDL: Identified under the Canadian Hazardous Products Act Ingredient Disclosure List: 0.1%.1404(1487)
EC Number: 262-373-8

SECTION 16 : ADDITIONAL INFORMATION

HMIS Ratings:

HMIS Health Hazard: 1
HMIS Fire Hazard: 0
HMIS Reactivity: 1
HMIS Personal Protection: X

SDS Creation Date: August 15, 2009
SDS Revision Date: July 01, 2013

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